

# Work Order ID 105607

Thursday, August 08, 2013 2:33:29 PM

**\*105607\***

Page 1

Item ID: D3688-3

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: STUD

Start Date: 8/8/2013 Start Qty: 12.00

**\*12\***

Cust Item ID:

Required Date: 8/22/2013 Req'd Qty: 12.00

**\*12\***

Customer:

Reference:

Approvals: Process Plan: *ML5*

Date: *13-08-08* Tooling:

Date:

Run Start **\*NR1\***

QC:

Date: SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b> D3688	<b>Revision Nbr</b> Rev D								
100		0.00							
<b>*100*</b>	BAND SAW								
Bandsaw	<b>Memo</b>	0.00							
Jeaspa Bandsaw	***DO NOT USE CHOP SAW***								
110		0.00							
<b>*110*</b>	DOOSAN LATHE								
Doosan	<b>Memo</b>	0.00							
Doosan Lathe	1-Turn as per Folio FA717 Rev: _____ & Dwg D3688 Rev: _____ 2-Debur per dwg D3688 3-Check .625" bore with DT9530 GO/NO GO Gauge								
120		0.00							
<b>*120*</b>	QC2- Inspect parts off machine FAI/FAIB								
QC	<b>Memo</b>	0.00							
Quality Control									

DAS  
40  
9-89

13/10/25

13-10-30

13-10-30

13

13

13

NCR: Yes / No

## WORK ORDER NON-CONFORMANCE / UPDATE

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order: _____  Part No. _____  NCR No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data <input type="checkbox"/>									
Equip/Tooling <input type="checkbox"/>									
Operator <input type="checkbox"/>									
Material <input type="checkbox"/>									
Setup <input type="checkbox"/>									
Other <input type="checkbox"/>									
Process <input type="checkbox"/>									
Supplier <input type="checkbox"/>									
Training <input type="checkbox"/>									
Unapproved <input type="checkbox"/>									

### FAULT CATEGORY

<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio	<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions	<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge	<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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# Work Order ID 105607

Thursday, August 08, 2013 2:33:29 PM

**\*105607\***

Page 2

Item ID: D3688-3

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: STUD

Stop **\*NS2\***

Start Date: 8/8/2013 Start Qty: 12.00

**\*12\***

Cust Item ID:

Required Date: 8/22/2013 Req'd Qty: 12.00

**\*12\***

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

170

QC8- Inspect parts - second check

0.00

*am 13/11/01*

**\*170\***

QC

Memo

0.00

Quality Control

100% CHECK,CHECK ALL DIMENSIONS AND THREAD FIT

*13*

180

PURCHASING

0.00

**\*180\***

Purchasing

Memo

0.00

Purchasing

Issue P/O: *21994* LPI Per ASTM 1417 LEVEL  
2Certificate of conformaty is required

*OK 13/11/08 13*

190

Receive & Inspect for Damage & Mat'l Certs

0.00

**\*190\***

Packaging

Memo

0.00

Packaging

Ensure certificate of conformity is attached

*13/11/08 (13)*

# Work Order ID 105607

\*105607\*

Page 3

Thursday, August 08, 2013 2:33:29 PM

Item ID: D3688-3

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: STUD

Start Date: 8/8/2013 Start Qty: 12.00

\*12\*

Cust Item ID:

Required Date: 8/22/2013 Req'd Qty: 12.00

\*12\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

200

QC5- Inspect part completeness to step on W/O

0.00

\*200\*

QC

Memo

0.00

Quality Control

13

13-11-08

210

Identify as per dwg & Stock Location: 5T224 0.00

\*210\*

Packaging

Memo

0.00

Packaging

ATTN:

HAVE ALL DEVIATIONS

(W/O CHANGE/NCR) SIGNED OFF PRIOR TO STOCKING

13x

DAS  
28  
9-89

13-11-11

220

QC21- Final Inspection - Work Order Release 0.00

\*220\*

QC

Memo

0.00

Quality Control

MCJ 13-11-13

mf

13-11-12

# Picklist Print

Thursday, August 08, 2013 2:33:33 PM

Page 1

Work Order ID: 105607

\*105607\*

Parent Item: D3688-3

\*D3688-3\*

Parent Item Name: STUD

Start Date: 8/8/2013

Required Date: 8/22/2013

Start Qty: 12.00

Required Qty: 12.00

## Comments:

Rev:A New Issue 08-01-29 JLM Verified By:EC  
IPP Rev:B Material Change 09-01-07 JLM Verified By:EC  
IPP Rev:C Added note on Step 2 09-01-26 JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

M174PH-H900R1.000

Purchased

No

100

f

27.1180

0.788

9.953684

\*\*

**\*M174PH-H900R1 000\***

17-4SS H900 ROUND BAR 1.00

DAS  
40  
8-89

13/10/25

## Location

MAT030

## Loc Qty

27.118

117445

2.46

120767

10.124

121280

1.8

121918

12.326

122577

0.408

→ 126952

12.0

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b> 105607
<b>Description:</b> Stud		<b>Part Number:</b> D3688-3
<b>Inspection Dwg:</b> D3688	<b>Rev:</b> D	<b>Page 1 of 1</b>

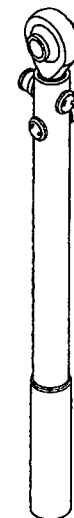
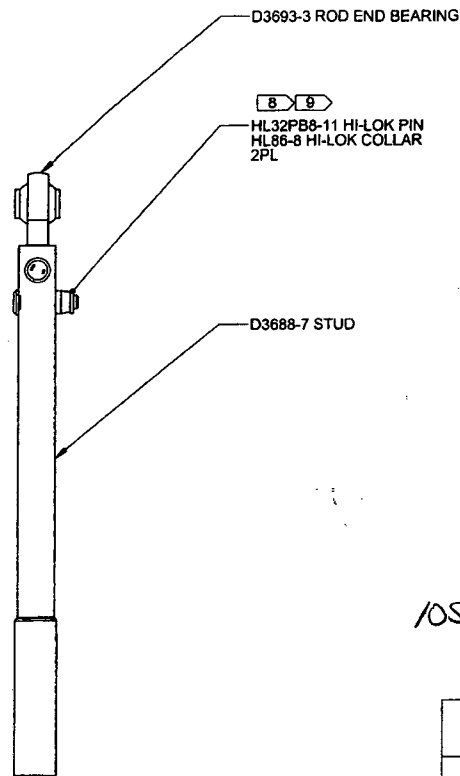
### FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.695	+/-0.010	0.695	/			
<del>Ø0.625</del>	+0.004/-0.000	0.624	/			
1.25	+0.000/-0.03	1.23	/			
<del>148°</del>	0.5°					
R0.03	+/-0.030	R0.03	/			
<del>0.41 Ref</del>	+/-0.030					
90°	0.5°	90°	/			
<del>Ø0.189</del>	+0.005/-0.001	0.216	/			
1.31	+/-0.030	1.31	/			
1.65	+/-0.030	1.65	/			
0.870	+0.000/-0.010	0.865	/			
Ø0.659	+0.000/-0.015	0.651	/			
9.324	+/-0.015	9.327	/			
2.90	+/-0.030	2.90	/			
3/4-16UNF-2A	N/A		/			
0.075 x 45°	+/-0.010 x 0.5°	0.075 x 45°	/			
0.370	+0.000/-0.010	0.364	/			
Ø0.216	+0.005/-0.001	0.216	/			
R0.25	+/-0.030	R0.25	/			
R0.50	+/-0.030	R0.50	/			

<b>Measured by:</b> [Signature]	<b>Audited by:</b> [Signature]	<b>Preliminary Approval:</b>
<b>Date:</b> 13-10-30	<b>Date:</b> 13/11/01	<b>Date:</b>

Rev	Date	Change	Revised by	Approved
A	09.05.11	New Issue	KJ	
B	09.11.04	Dwg Rev updated	KJ	
C	13.02.27	Ø0.216 was Ø0.189	KJ	[Signature]

ITEM	QTY -047	P/N	DESCRIPTION
1	X	D3688-047	STUD ASSEMBLY
2	1	D3688-7	STUD
3	2	HL32PB8-11	HI-LOK PIN
4	2	HL86-8	HI-LOK COLLAR
5	1	D3693-3	ROD END BEARING



### D3688-047 STUD ASSEMBLY

#### NOTES:

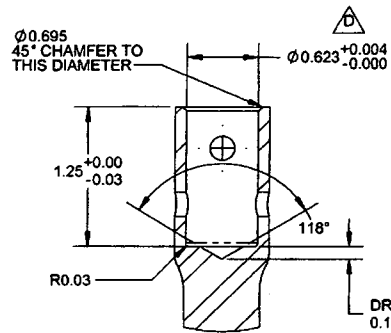
- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART ASSEMBLY P/N D3688-047 PER DART QSI 044 6.6 (REMOVABLE TAG AND POLY BAG)
- 7) WEIGHT: 1.03 lbs
- 8) ALIGN THE PILOT HOLES IN D3693-3 WITH PILOT HOLES IN D3688-7. DRILL OUT EACH HOLE USING A P/N 13-420 PILOTED DRILL (0.2314 DIA./0.2158 PILOT). REAM EACH HOLE USING A P/N 44-300 STEP REAMER (0.247 DIA./0.2314 PILOT). CLEAN AND DEBURR ALL HOLES PRIOR TO ASSEMBLY.
- 9) ASSEMBLE D3693-3 WITH D3688-7 USING HYSOL EA934NA OR MAGNOBOND 6398 ADHESIVE BETWEEN MATING SURFACES.

105607 ML5  
13-08-08

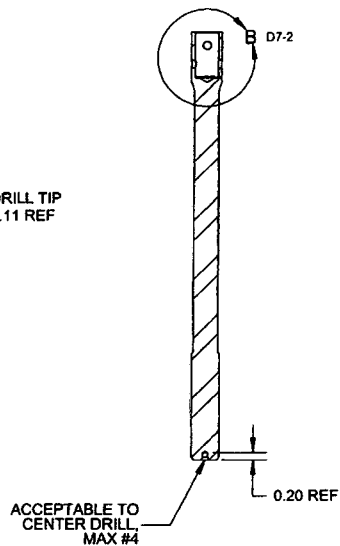
RELEASED  
2013-01-22

D	ADD D3688-047 STUD ASSY; Ø0.216 PILOT HOLE WAS Ø0.189 (ZN D2-2, D4-2, D2-3, D3-3, D2-4, D4-4, D2-5, D3-5); 0.623 WAS 0.625 (ZN D7-2, D7-3, D7-4). RE-FORMAT NOTES SECTION AS PER QSI 043 (ZN A8-1); REF NCR12-2074	DB	12.12.05
C	0.20 WAS 0.16 (ZN B5-1, B5-2, B6-3, B5-4); CENTER DRILL #4 WAS CENTER DRILL #2 (ZN B5-1, B5-2, B6-3, B5-4); UPDATE NOTE 8 TO REF QSI (ZN A8-1, A8-2, A8-3, A8-4)	RF	09.09.09
B	CHANGE TO 17-4PH H-800 (ZN A8-1, A8-2, A8-3, A4-4); REDUCE LENGTH ON D3688-1 FROM 12.073 TO 11.573 (ZN C3-1) BASED ON PROTOTYPE INSTALL. Ø0.695 WAS Ø0.665 (ZN D8-1, D8-2, D8-3); Ø0.508 WAS Ø0.478 (ZN D8-4); REFORMATTED TO CURRENT DWG STANDARDS	RF	08.11.24
A	NEW ISSUE	RF	08.05.22
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	MB	DRAWING NO.	REV. D
MFG. APPR.	JLM	D3688	SHEET 1 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	STUD	NTS
DATE	12.12.05	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

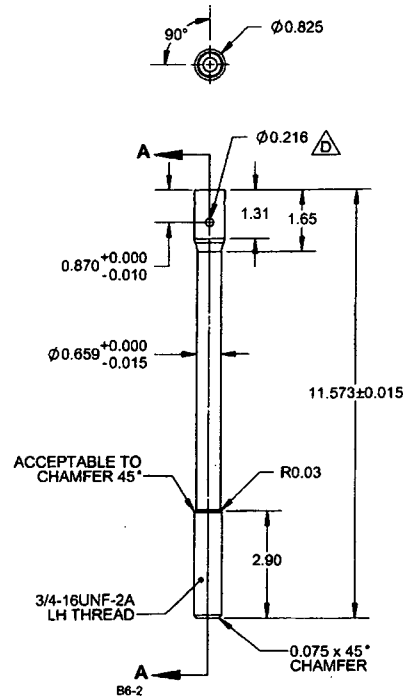
105607



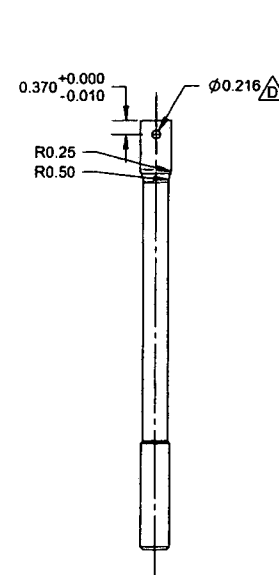
**DETAIL B** D8-2  
SCALE 3X



**SECTION A-A**  
B4-2



**D3688-1 STUD**



**NOTES:**

- 1) MATERIAL: 17-4PH STAINLESS STEEL ROUND BAR PER AMS 5643 H-900 CONDITION
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.24 lb
- 8) LPI PER QSI 038 4.1.1 (ASTM E1417 LEVEL 2)

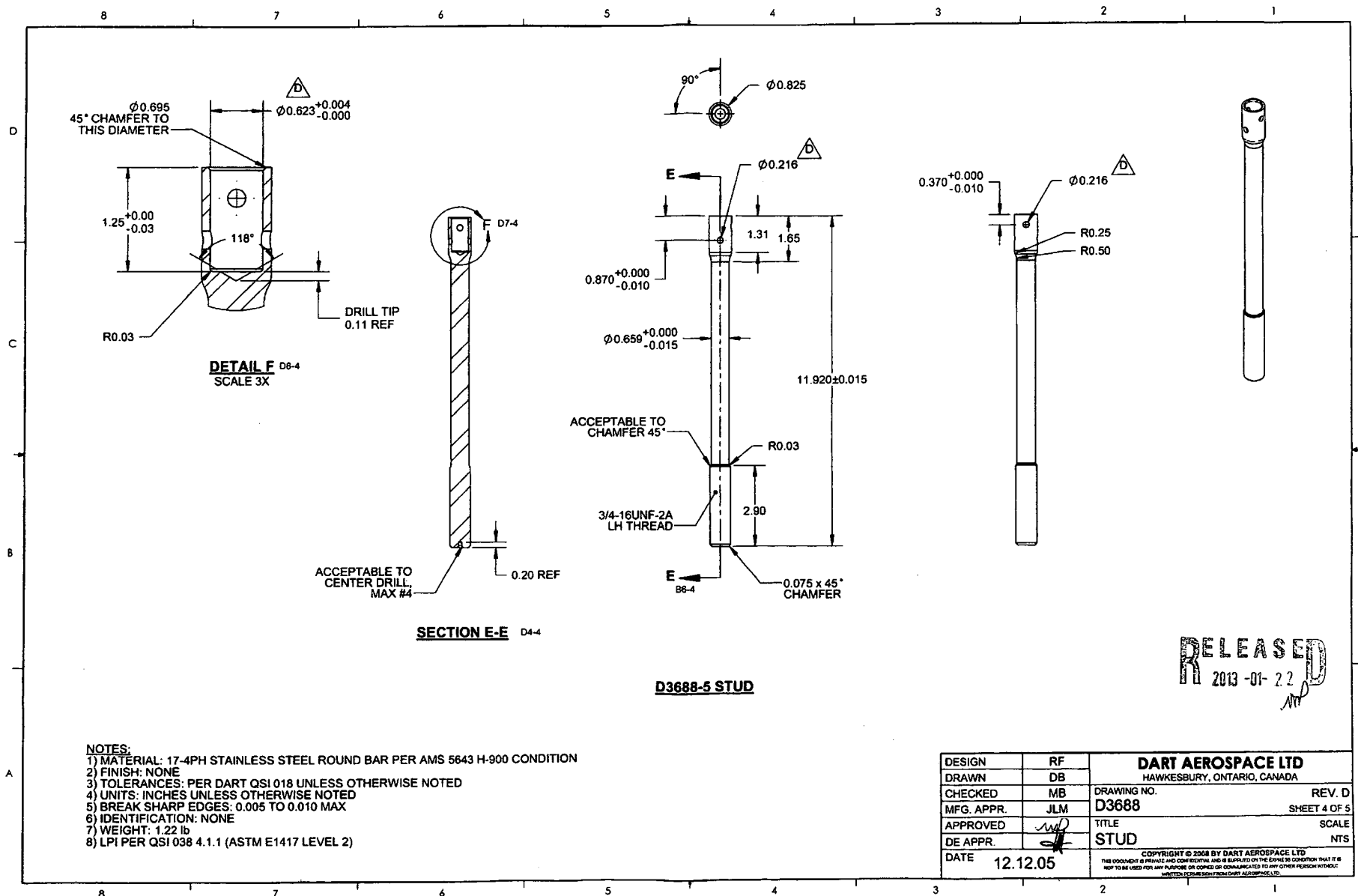
**RELEASED**  
R 2013-01-22

DESIGN	RF	<b>DART AEROSPACE LTD</b>	
DRAWN	DB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MB	DRAWING NO.	REV. D
MFG. APPR.	JLM	<b>D3688</b>	SHEET 2 OF 5
APPROVED	1/10	TITLE	SCALE
DE APPR.		<b>STUD</b>	NTS
DATE	12.12.05	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



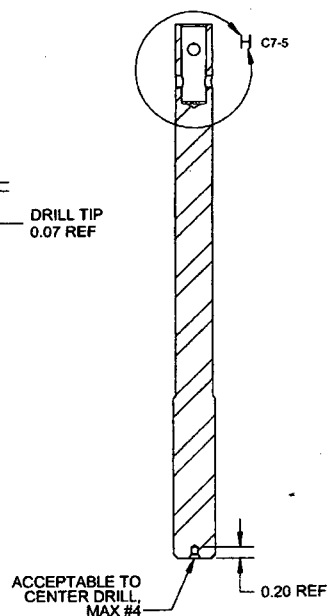
DESIGN	RF	<b>DART AEROSPACE LTD</b>	
DRAWN	DB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MB	DRAWING NO.	REV.
MFG. APPR.	JLM	<b>D3688</b>	SHEET 3 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>STUD</b>	NT
DATE	<b>12.12.05</b>	COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. IT IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE (OR FOR ANY REUSE OR RE-ANALYSIS) WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.	

105607

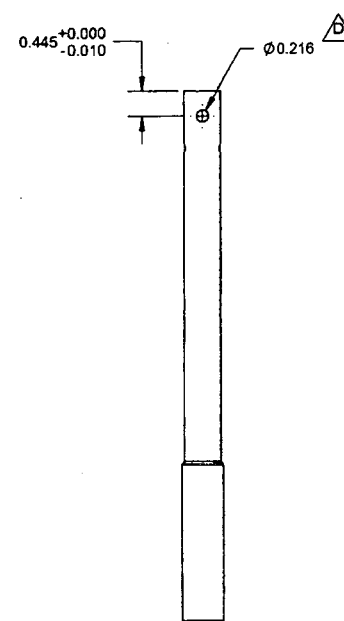
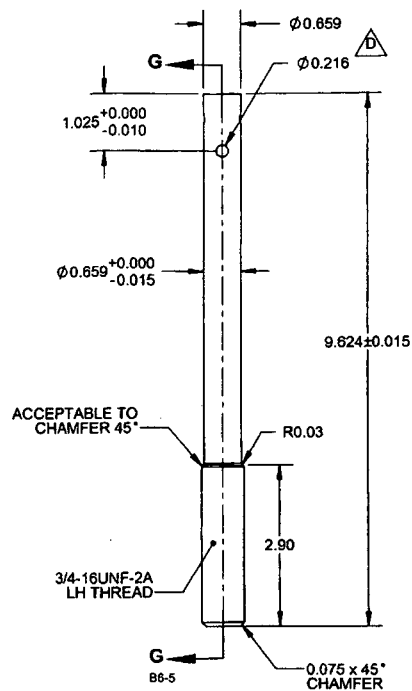


RELEASED  
2013-01-22

A horizontal number line with tick marks labeled 1 through 8 from right to left. The line is divided into segments by these tick marks.



**SECTION G-G** B4-5



RELEASE  
2013-01-22

- NOTES:**  
**1) MATERIAL: 17-4PH STAINLESS STEEL ROUND BAR PER AMS 5643 H-900 CONDITION**  
**2) FINISH: NONE**  
**3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED**  
**4) UNITS: INCHES UNLESS OTHERWISE NOTED**  
**5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX**  
**6) IDENTIFICATION: NONE**  
**7) WEIGHT: 0.96 lb**  
**8) LPI PER QSI 038 4.1.1 (ASTM E1417 LEVEL 2)**

[illegible]





## LIQUID PENETRANT TEST REPORT

P- 12255

CLIENT Dart Aerospace DATE Nov 7 2013 PAGE 1 OF 1  
ATTENTION Chantale, Linda, Andy ACUREN JOB No. 188-13-00893 TIME AM ☐ PM ☒  
ADDRESS 1270 Aberdeen PO/WO No. 21994  
Hewlebury, on WORK LOCATION As Address  
PROJECT Pt-wet Fluorescent Liquid penetrant Inspection ACCEPTANCE STD. ASTM E1417/1000000 REV./DATE 2005  
ITEM(S) EXAMINED - see below

JOB DESCRIPTION PROCEDURE No. LT-002 REV./DATE 2009 TECHNIQUE No. LT-002 REV./DATE 2009  
PART No. MATERIAL Aluminium THICKNESS  
SCOPE Performed a wet Flu L.P.I on 100% of the external surface only on item  
performed below

## TEST DETAILS

METHOD ☒ FLUORESCENT ☐ VISIBLE ☒ WATER WASH ☐ SOLVENT REMOVABLE ☐ POST EMULSIFIED  
FAMILY BRAND Magnaflux BLACK LIGHT S/N 8990 ☐ OUTPUT > 1000  $\mu$ W/cm<sup>2</sup> ☐ AMBIENT < 2 fc  
PENETRANT 2L-67 MINIMUM DWELL TIME 15 MIN. LIGHTING EQUIP. ☐ FLASHLIGHT ☐ TROUBLELIGHT ☐ OUTPUT > 100 fc @ SURFACE  
PENETRANT REMOVER H<sub>2</sub>O MINIMUM DRY TIME > 10 MIN. OTHER  
DEVELOPER SKD S2 MINIMUM DWELL TIME 30 MIN. LIGHT METER S/N 1098866 CAL DUE DATE 11/2013  
DEVELOPER TYPE ☒ NON AQUEOUS ☐ AQUEOUS ☐ DRY

## TEST SURFACE

SURFACE CONDITION ☐ AS GROUND ☐ AS WELDED ☒ MACHINED ☐ SHOT BLASTED ☐ CLEAN BARE METAL  
SURFACE TEMPERATURE ☐ < -4°C/ 20°F ☐ -4°C/ 20°F TO 10°C/ 50°F ☒ 10°C/ 50°F TO 52°C/ 125°F ☐ > 52°C/ 125°F  
RESULTS- ☐ METRIC ☐ IMPERIAL

COMMENTS	ACCEPT	REJECT
1 5x Stud w.o ID 103531	✓	
2 12x Stud w.o ID 103882	✓	
3 10x Stud w.o ID 105447	✓	
4 11x Stud w.o ID 105606	✓	
5 13x Stud w.o ID 105607	✓	
6 12x Stud w.o ID 105609	✓	
7 Aft cross tube w.o ID 108703	✓	
8 Aft cross tube w.o ID 108704	✓	
No Relevant Indication was detected as per applicable standard at the time of inspection.		
13-11-08		

## Scope of Services

The agreement of Acuren Group Inc. to perform services extends only to those services provided for in writing. Under no circumstances shall such services extend beyond the performance of the requested services. It is expressly understood that all descriptions, comments and expressions of opinion reflect the opinions or observations of Acuren Group Inc. based on information and assumptions supplied by the owner/operator and are not intended nor can they be construed as representations or warranties. Acuren Group Inc. is not assuming any responsibilities of the owner/operator and the owner/operator retains complete responsibility for the engineering, manufacture, repair and use decisions as a result of the data or other information provided by Acuren Group Inc. In no event shall Acuren Group Inc.'s liability in respect of the services referred to herein exceed the amount paid for such services.

In performing the services provided, Acuren Group Inc. uses the degree, care and skill ordinarily exercised under similar circumstances by others performing such services in the same or similar locality. No other warranty, expressed or implied, is made or intended by Acuren Group Inc.

## SIGNATURES

CLIENT REPRESENTATIVE Andy Sheldon PRINT ASheldon SIGNATURE  
TECHNICIAN (SIGNATURE): Alexandre Michaud SIGNATURE  
NAME (PRINT): Alexandre Michaud 1<sup>st</sup> TECHNICIAN  
CGSB LEVEL 2 SNT LEVEL 2 CGSB LEVEL 2 SNT LEVEL 2  
CGSB REG. No. 10142 CGSB REG. No. 10142  
DTR # E-07154  
REPORT REVIEWED BY: NAME INITIALS

WHITE - CLIENT COPY

CANARY - OFFICE COPY

PINK - TECHNICIAN COPY

GOLD - OFFICE COPY